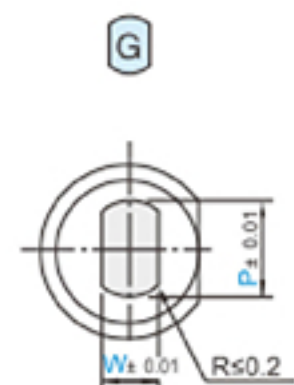
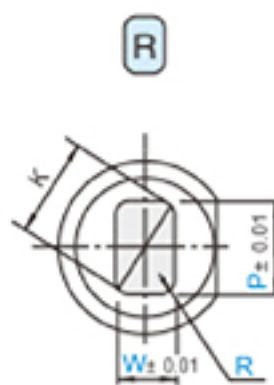
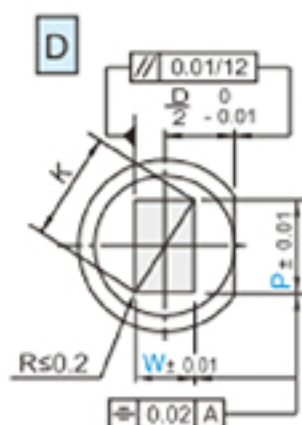
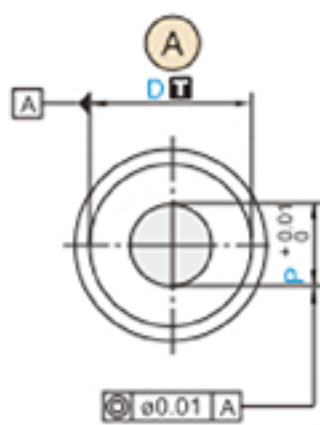
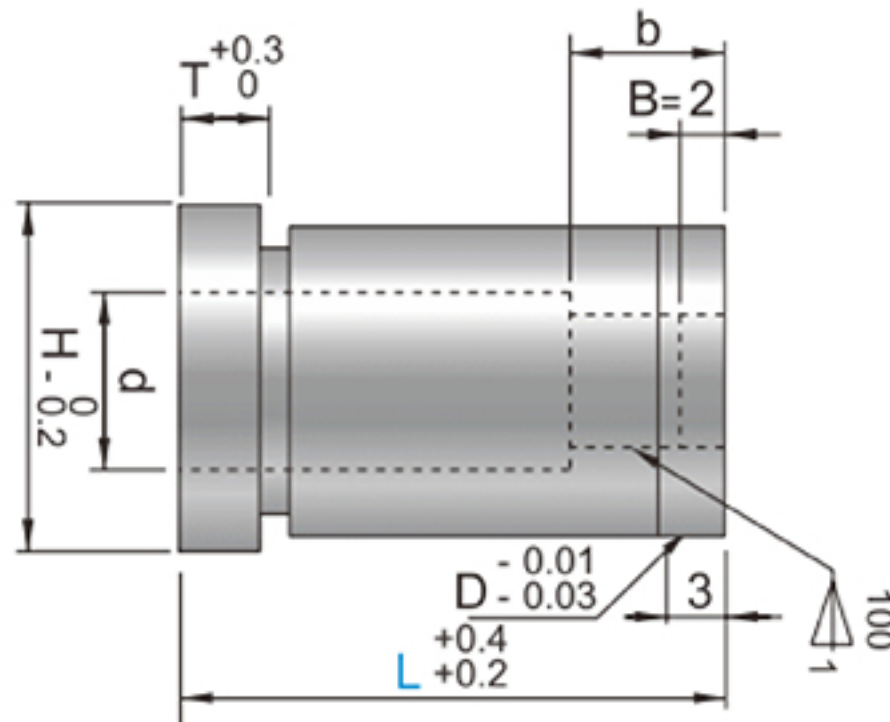
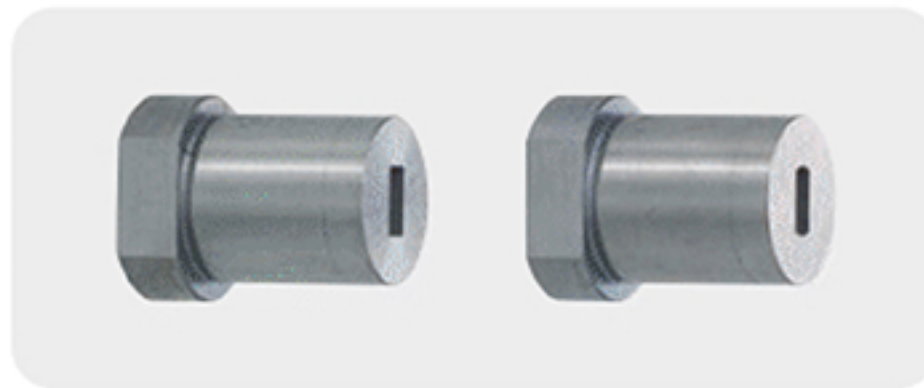


SR-WMHD
 SR-WHD
 SR-WPMHD
 SR-WPHD
 SRA-WMHD
 SRA-WHD
 SRA-WPMHD
 SRA-WPHD



$P - 0.4 \geq 1.5$
 $P \geq W$
 $K = \sqrt{P^2 + W^2}$

$P \geq W$
 $0.15 \leq R < W/2$
 $K = \sqrt{(P-2R)^2 + (W-2R)^2} + 2R$
 $P-2R \geq 1.5$

$P > W$

$P > W$
 $\sqrt{P^2 - W^2} \geq 1.5$

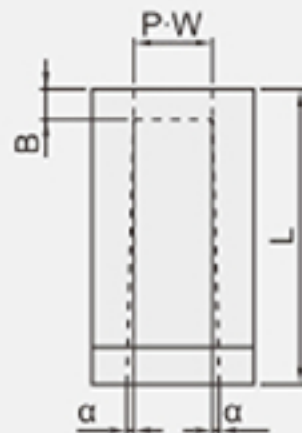
				Catalog No.
T	M	H	D	Type
D m5	SKH51	61~64HRC	D4 - 5	Ⓐ SR-WMHD
	SKD11	60~63HRC	D6~56	Ⓑ Ⓒ Ⓓ Ⓔ SR-WHD
		64~67HRC	D6~56	Ⓐ SR-WPMHD
			D6~25	Ⓑ Ⓒ Ⓓ Ⓔ SR-WPHD
D ^{+0.005} ₀	SKH51	61~64HRC	D4 - 5	Ⓐ SRA-WMHD
	SKD11	60~63HRC	D6~16	Ⓑ Ⓒ Ⓓ Ⓔ SRA-WHD
			D6~16	Ⓐ SRA-WPMHD
		64~67HRC	D6~16	Ⓑ Ⓒ Ⓓ Ⓔ SRA-WPHD



ORDER Catalog No. - L - P - W - R (R) - MT - C
SR-WMHD 13 - 30 - P7.00 - MT1.50 - C0.105

D	Catalog No.	L	(A)	D	R	MT	C	b	d	H	T
m5	Type		P	P-K max	P-Wmin						
+0.009 +0.004	(D m5) (SKD11) (D ^{+0.005} ₀) A SR-WMHD SRA-WMHD	(4) (5)	16-20-22-25-28-30	1.00 ~ 2.00 1.00 ~ 2.50	— —	—		2	2.4 2.9	5 6	3
+0.012 +0.006	(SKH51)	6 8 10	16-20-22-25-28-30-32-35 16-20-22-25-28-30-32-35-40	1.00 ~ 3.00 1.00 ~ 4.00 2.00 ~ 6.00	3.00 4.00 6.00	1.00 1.00 1.20		3 4 6	3.4 4.4 6.4	9 11 13	
+0.015 +0.007	(D m5) (D ^{+0.005} ₀) A SR-WMHD SRA-WMHD	13 16 (20)	16-20-22-25-28-30-32-35-40-45	3.00 ~ 8.00 5.00 ~ 10.00 7.00 ~ 12.00	8.00 10.00 12.00	1.50 2.00 3.00		6 8	8.4 10.6 12.6	16 19 23	
+0.017 +0.008	D SR-WHDD SRA-WHDD R SR-WHDR SRA-WHDR E SR-WHDE SRA-WHDE G SR-WHDG SRA-WHDG	(22) (25) (32) (38) (45) (50) (56)	16-20-22-25-28-30-32-35 16-20-22-25 -30 -35 20-22-25 -30 -35	8.00 ~ 14.00 10.00 ~ 16.00 15.00 ~ 20.00 19.00 ~ 26.00 25.00 ~ 35.00 33.00 ~ 40.00 38.00 ~ 45.00	14.00 16.00 20.00 26.00 35.00 40.00 45.00	3.00 3.00 4.00 5.00 6.00 7.00 8.00	0.15 ~ W/2 R	MT ≥ 0.15	C ≥ 0.010	14.6 16.6 20.6 26.6 36.0 41.0 46.0	25 28 35 41 48 53 59
+0.009 +0.004	(D m5) (D ^{+0.005} ₀) A SR-WPMHD SRA-WPMHD	6 8	16-20-22-25 -30 -35	1.00 ~ 3.00 1.00 ~ 4.00	3.00 4.00	1.00 1.00		3 4	3.4 4.4	9 11	
+0.012 +0.006	D SR-WPHDD SRA-WPHDD R SR-WPHDR SRA-WPHDR E SR-WPHDE SRA-WPHDE G SR-WPHDG SRA-WPHDG	10 13 16 (20) (25)	16-20-22-25 -30 -35	2.00 ~ 6.00 3.00 ~ 8.00 5.00 ~ 10.00 7.00 ~ 12.00 10.00 ~ 16.00	6.00 8.00 10.00 12.00 16.00	1.20 1.50 2.00 3.00 3.00		6 8	6.4 8.4 10.6 12.6 16.6	13 16 19 23 28	

① D=(4)(5)
 ② D=(20)(22)(25)(32)(38)(45)(50)(56)
 ③ L=(45)

(α×2)

(B=2)

L	1/50	1/100	1/150
16	0.28	0.14	0.09
20	0.36	0.18	0.12
22	0.40	0.20	0.13
25	0.46	0.23	0.15
30	0.56	0.28	0.19
35	0.66	0.33	0.22
40	0.76	0.38	0.25

